

Work Order ID 136321

September 02, 2015 11:11:30 AM

136321

Page 1

Item ID: D117-837-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Basket Provision Mounting

Stop ***NS2***

Start Date: 9/2/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/23/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: SW Date: 20150902

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

DSI9724	A
---------	---

IIN-D117-837	B
--------------	---

DAS
8
9-89
label

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D117-837-111 CHG003

DAS

02

9-89

SEP 28 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS

27

9-89

SEP 09 2015

DAS
30
9-89



Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework Scrap Use-as-is Suspected Unapproved		AGAINST DEPARTMENT/PROCESS Skid-tube Machining Thermoforming Large Fab Cross tube Small Fab Finishing Composite Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier Engineering Quality Other							
Date :		Step #:			QTY Effective :				MRB (QSI042) Approval		
Description Work Order Deviation					Disposition					Completed By	
										Lead hand / Supervisor Approval Verification	
										QC / QA Coordinator Approval	
Root Cause Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due					FAULT CATEGORY Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Temperature/Cure Set-up BOM/Route Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence						
					OTHER :						

Work Order ID 136321

September 02, 2015 11:11:30 AM

136321

Page 2

Item ID: D117-837-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Basket Provision Mounting

Stop ***NS2***

Start Date: 9/2/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/23/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							02 9-89
120									
QC	Memo	0.00							
Quality Control									SEP 28 2015
130		0.00							DAS 02 9-89
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D117-837-111 Location: <u>SOLD</u>								SEP 28 2015
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									15/9/28 <i>[Signature]</i> <i>mf</i> 15-9-28

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Picklist Print

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Page 1

Work Order ID: 136321

136321

Parent Item: D117-837-111

D117-837-111

Parent Item Name: Basket Provision Mounting

Start Date: 9/2/2015

Required Date: 9/23/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.03.28 NEW ISSUE DD VERF:JLM IPP
REV:B 13.06.21 IIN-D117-837 REV.A DD VERF:JFS IPP REV:C
14.07.25 ecn 14-571/chg002 DD VERF:JLM IPP REV:D 15.05.27 add
DSI9727 as per ecn15-571 DD verf:jlmm

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A		Purchased	No				Each	283.0000		4			
AN4-13A Bolt	DAS 02 9-89								**			27 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				FG				20					
				122808				20					
				ST344				263					
				m132551				263					
D5253-1		Manufactured	No				Each	5.0000		4			
D5253-1 Shim	DAS 02 9-89								**			27 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				ST				5					
				133221				1					
				133441				4					

SEP 09 2015

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Page 2

Work Order ID: 136321

Parent Item: D117-837-111

Parent Item Name: Basket Provision Mounting

136321

D117-837-111

Start Date: 9/2/2015

Required Date: 9/23/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

2,274.000

4

MS21042L4

Locknut

DAS
02
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

122

m127813

122

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

1980

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

1800

**

DAS
27
9-89

DAS
27
9-89

NAS1149D0416J...

Purchased

No

Each

4,656.000

8

NAS1149D0416J

WASHER

DAS
02
9-89

Location

Loc Qty

Loc Code

GA

364

m131511

364

ST270

4292

m131511

4292

**

DAS
27
9-89

DAS
27
9-89

SEP 09 2015

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Work Order ID: 136321

136321

Parent Item: D117-837-111

D117-837-111

Parent Item Name: Basket Provision Mounting

Start Date: 9/2/2015

Required Date: 9/23/2015

Start Qty: 1.00

Required Qty: 1.00

D4893-1 Manufactured No

Each 4.0000 2

D4893-1 DAS
02
Hard Point Adapter, LH 9-89

DAS
27
9-89



Location Loc Qty Loc Code

ST536

4

~~120952~~

2

~~122813~~

2

Each 4.0000

2

DAS
27
9-89



D4893-2 Manufactured No

D4893-2 DAS
02
Hard Point Adapter, RH 9-89

Location Loc Qty Loc Code

ST536

4

~~120980~~

2

~~122815~~

2

Each 3.0000

1

DAS
27
9-89



D4894-1 Manufactured No

D4894-1 DAS
02
Fwd Beam 9-89

Location Loc Qty Loc Code

ST447

3

122818

2

124097

1

Each 4.0000

1

DAS
27
9-89



D4894-3 Manufactured No

D4894-3
Aft Beam

DAS
02
9-89

Location Loc Qty Loc Code

ST447

2

124098

2

ST453

2

121292

2

SEP 09 2015

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Work Order ID: 136321

136321

Parent Item: D117-837-111

D117-837-111

Parent Item Name: Basket Provision Mounting

Start Date: 9/2/2015

Required Date: 9/23/2015

Start Qty: 1.00

Required Qty: 1.00

D4895-045

DAS Manufactured No

Each 0.0000

1

D4895-045

02
9-89

B136324 **

Fwd Outboard Beam Assembly

D4895-047

Manufactured No

Each 0.0000

1

D4895-047

DAS
02
9-89

B136325 **

Aft Outboard Beam Assembly

AN4-17A

Purchased No

Each 188.0000

4

AN4-17A

Bolt

DAS
02
9-89

**

DAS
27
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST325A

164

M131800

84

M132803

80

ST343

24

M127817

24

AN5-23A

Purchased No

Each 17.0000

12

AN5-23A

Bolt

DAS
02
9-89

**

DAS
27
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST337

17

M129630

17

MS20002C6

Purchased No

Each 112.0000

12

MS20002C6

WASHER

DAS
02
9-89

**

DAS
27
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST314

112

m127821

12

m132823

100

SEP 09 2015

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Work Order ID: 136321

Parent Item: D117-837-111

Parent Item Name: Basket Provision Mounting

136321

D117-837-111

Start Date: 9/2/2015

Required Date: 9/23/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

2,274.000

4

MS21042L 4

Locknut

DAS
02
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

122

m127813

122

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

1980

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

1800

DAS
27
9-89

DAS
06
9-89

MS21042L5

Purchased

No

Each

539.0000

12

MS21042L 5

Nut

DAS
02
9-89

Location

Loc Qty

Loc Code

GA

146

m127813

146

ST260a

345

m132677

345

ST305

48

m127813

19

m131340

21

m132123

8

DAS
27
9-89

DAS
06
9-89

SEP 09 2015

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Shop Packet Print

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Picklist Print

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Page 6

Work Order ID: 136321

Parent Item: D117-837-111

Parent Item Name: Basket Provision Mounting

136321

D117-837-111

Start Date: 9/2/2015

Required Date: 9/23/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Purchased

No

Each

328.0000

12

MS21042L 6

Nut

DAS
02
9-89

Location

Loc Qty

Loc Code

ST260a

100

m133031

100

ST273A

200

m131624

200

ST305

11

m129909

1

m132262

10

t260a

17

m131317

17

**

DAS
27
9-89

DAS
27
9-89

MS21250-06022

Purchased

No

Each

32.0000

12

MS21250-06022

BOLT

DAS
02
9-89

Location

Loc Qty

Loc Code

ST298

32

M129688

32

**

DAS
27
9-89

DAS
27
9-89

NAS1149D0416J

Purchased

No

Each

4,656.000

8

NAS1149D0416J

WASHER

DAS
02
9-89

Location

Loc Qty

Loc Code

GA

364

m131511

364

ST270

4292

m131511

4292

**

DAS
27
9-89

DAS
27
9-89

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September 02, 2015 11:11:38 AM

Shop Packet Print

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Picklist Print

September 02, 2015 11:11:38 AM

Page 7

Work Order ID: 136321

136321

Parent Item: D117-837-111

D117-837-111

Parent Item Name: Basket Provision Mounting

Start Date: 9/2/2015

Required Date: 9/23/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0516J

Purchased

No

Each

315.0000

24

NAS1149D0516.J DAS

DAS
27
9-89

Washer

02
9-89

Location

Loc Qty

Loc Code

ST269

315

M129022

8

M129706

307

Each

268.0000

12

NAS1149D0616J

Purchased

No

NAS1149D0616.J DAS

DAS
27
9-89

WASHER

02
9-89

Location

Loc Qty

Loc Code

ST269

268

122815

268

DAS
27
9-89
SEP 09 2015
DAS
27
9-89

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D212-803 REV. D AND INSTRUCTIONS
FOR CONTINUED AIRWORTHINESS ICA-D212-803 REV. 3 OR LATER APPROVED REVISION
REF. FAA STC: SR02233SE

1.0 PURPOSE

The purpose of the DSI is to amend the installation of the D4410-041/-043/-045 Co-Pilot Collective Head Assembly and the D5046-041/-043/-045 Co-Pilot Collective Head Assembly on the Collective Stick of the Bell 205/212/412 model aircraft for DXXXX-803-0XX at CHG 003 and later and the DXXXX-803-1XX at CHG 002 and later.

2.0 PROCEDURE

2.1 To install DXXXX-041/-043/-045 Co-Pilot Collective Head Assembly onto Collective Stick Assembly (Bell p/n 205-001-117-1 for 205, Bell p/n 212-001-117-1 for 212/412 and Bell p/n 212-001-171-001 for Eagle Single), position the Head Assembly on the Collective Stick Assembly so that it is angled away from the door and does not contact the pilot's leg. Transfer drill the mounting hole on the Collective Stick Assembly to the desired location on the neck of the DXXXX-041/-043/-045 Collective Head.

2.2 To adjust the position of the DXXXX-041/-043/-045 Collective Head Assembly, it is acceptable to remove $\frac{1}{2}$ " to $\frac{3}{4}$ " off of the neck as desired.

2.3 Wet the Collective Head Assembly with Proseal 890 or equivalent and mount using Pin (p/n MS171539 on DXXXX-041 Collective Head or p/n MS171599 on DXXXX-043/-045 Collective Head) per Figure 1. Apply Aircraft Primer to Pin.

3.0 WEIGHT AND BALANCE

Aircraft Weight and Balance are not affected by this change.

SW 136321 20150902

A	NEW ISSUE	VS	15.06.24
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9728	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.		LH PIC INSTALLATION	NTS
DATE	15.06.24	COPYRIGHT © 2015 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

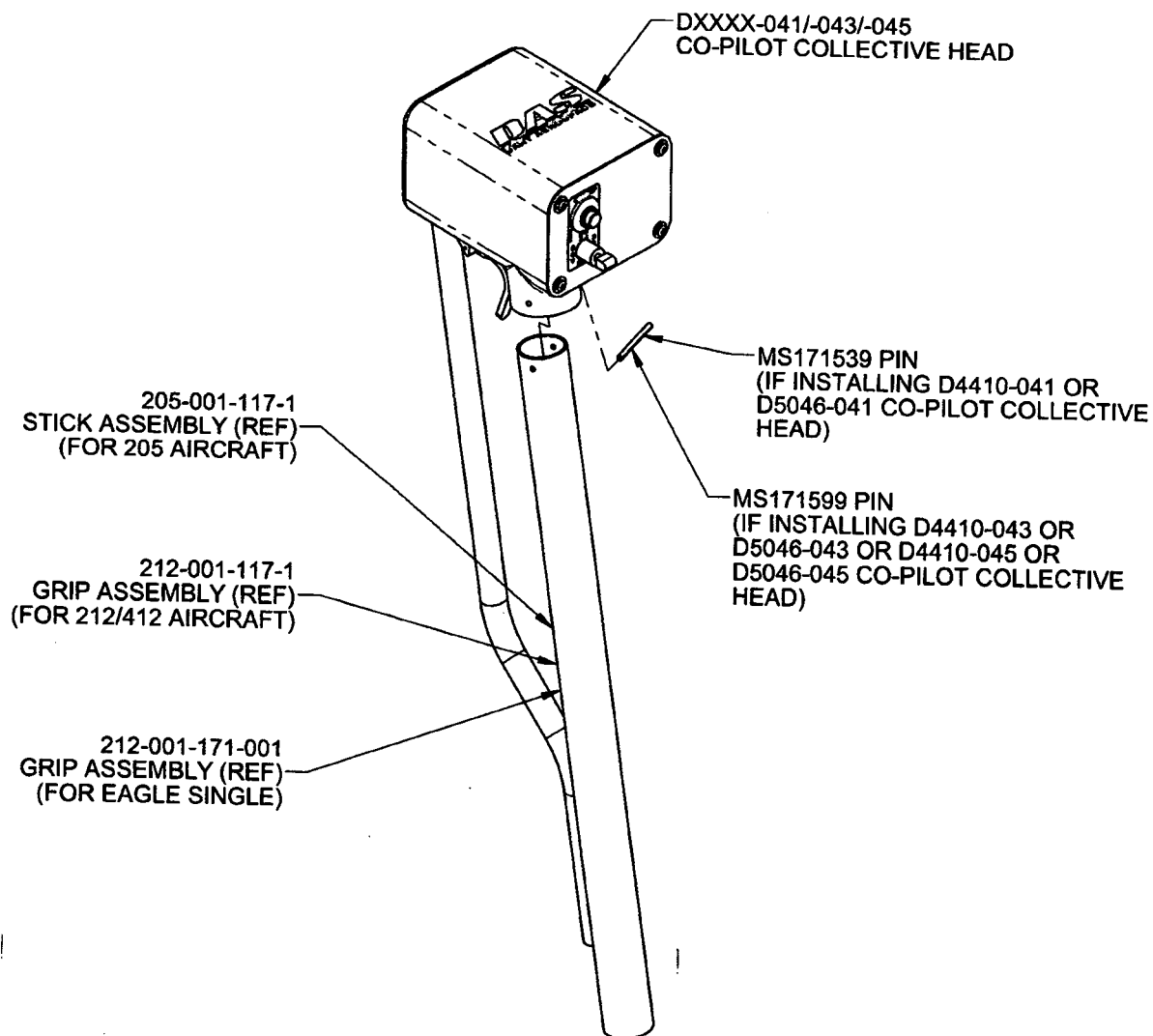


FIGURE 1 - Co-Pilot Collective Head Installation
D4410-041 SHOWN D4410-043/-045 AND D5046-041/-043/-045 SIMILAR)

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9728	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	LH PIC INSTALLATION	NTS
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4.0 PARTS LISTS

Amend Parts Lists for the following kits per tables below.

4.1 Large Collective Head Kits

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				MS171539	PIN
		1	1	1	MS171599	PIN

4.2 Small Collective Head Kits

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Part Number	Description
X					D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-117	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				MS171539	PIN
		1	1	1	MS171599	PIN

4.3 Medium Collective Head Kits

Qty -211	Qty -213	Qty -215	Qty -217	Qty -219	Part Number	Description
X					D205-802-211	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-213	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-215	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-217	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-219	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				MS171539	PIN
		1	1	1	MS171599	PIN

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9728	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.		LH PIC INSTALLATION	NTS
DATE	15.06.24	COPYRIGHT © 2015 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

5.0 PARTS LIST

Qty -011	Qty -013	Qty -111	Part Number	Description
X			D117-837-011	HELI-UTILITY-BASKET, LH/RH
	X		D117-837-013	PROP ARM KIT
1		X	D117-837-111	BASKET PROVISION MOUNTING KIT
	1*		D2332-041	PROP ASSEMBLY (OPTIONAL)
	4*		D3953-9	WASHER
1			D4784-011	BASKET ASSEMBLY, HEAVY DUTY, LH/RH
1			D4794-043	STRUT ASSY
		2	D4893-1	HARDPOINT ADAPTER, LH
		2	D4893-2	HARDPOINT ADAPTER, RH
		1	D4894-1	FWD BEAM
		1	D4894-3	AFT BEAM
		1	D4895-045	FWD OUTBOARD BEAM ASSY
		1	D4895-047	AFT OUTBOARD BEAM ASSY
1			D4911-1	BRACKET
2			D4911-3	BRACKET
4			D5106-041	BRACKET ASSY
2			AN3-11A	BOLT
4			AN4-12A	BOLT
		4	AN4-17A	BOLT
		12	AN5-23A	BOLT
		12	MS20002C6	WASHER
2			MS21042-3	NUT
4		4	MS21042L4	NUT
		12	MS21042L5	NUT
		12	MS21042L6	NUT
4			MS21069L3	ANCHOR NUT
		12	MS21250-06022	BOLT
4			MS27039-1-08	SCREW
8			NAS1097AD3-4	RIVET
	3*		NAS1149C0463R	WASHER (or AN960C416)
8		8	NAS1149D0416J	WASHER (or AN960JD416L)
		24	NAS1149D0516J	WASHER (or AN960JD516L)
		12	NAS1149D0616J	WASHER (or AN960JD616L)
6			NAS1149F0332P	WASHER (or AN960-10L)

* D2332-041 PROP ASSEMBLY & HARDWARE (OPTIONAL) TO REPLACE D3969-3 GAS SPRING

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Revision: B

Date: 14.06.24

REFERENCE ONLY

DAS
02
9-89

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D117-837 REV. B AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-837 REV. 1
REF. TCCA STC: SH13-22
REF. FAA STC: SR03353NY

1.0 Purpose

Some customers have experienced problems with the alignment of the quick release pins after installing the D117-837-011 Basket kit after CHG 003. The purpose of this DSI is to provide instructions and parts to correct this mis-alignment. The DSI 9724-011 Shim Kit provides tapered shims that may be installed between the D5106-041 Bracket Assemblies and the bottom rib of the D4784-041 Basket Assembly.

2.0 Installing D5253-1 Shims

- 2.1 Unfasten D5106-041 Bracket Assy from D4784-041 Basket Assy.
- 2.2 Replace AN4-12A bolts with AN4-13A bolts and install D5253-1 shims as shown in Figure 1, using 2x NAS1149D0416J washers and 1 x MS21042L4 nut per shim. Pay attention to the orientation of the shim in relation with the basket center. Position the 4x D5253-1 Shims with the thicker side away from the center of the basket.
- 2.3 Fasten D5106-041 Bracket Assy to D4784-041 Basket Assy.
- 2.4 Continue with step 3.1.3 of IIN-D117-837 Rev. B.

3.0 Parts List

For D117-837-011 Heli-Utility-Baskets @ CHG 003 and later, the DSI 9724-011 Shim Kit is available from Dart. The parts in the DSI 9724-011 Shim Kit have been added to D117-837-011 Basket Kits @ CHG 006 and later.

Qty -011	Part Number	Description
X	DSI 9724-011	SHIM KIT
4	D5253-1	SHIM
4	AN4-13A	BOLT
4	MS21042L4	NUT
8	NAS1149D0416J	WASHER

4.0 Weight & Balance

This DSI has a negligible effect on Weight & Balance

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 15.05.11
CERT. NO.: SH13-22
ISSUE NO.: 1

A	NEW ISSUE	RF	15.05.11
REV.	DESCRIPTION		BY DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9724	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SHIM KIT	NTS
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